

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES
 .X = ±.030, .XX = ±.010
 .XXX = ±.005 ANGULAR ± 30'
 BREAK SHARP EDGES .003-.015
 ALL SMALL FILLETS .020-.040R
 THREADS-PER FED. HANDBK H-28 AND
 SUPPLEMENTS
 DIMENSIONING PER ANSI Y14.5M-1982
 WELD SYMBOLS PER AWS A2.4
 SURFACE ROUGHNESS SYMBOLS PER
 ANSI-B46.1
 ALL FINISHED SURFACES 125 ✓
 NEXT ASSEMBLY
 E


DRAWN BY	M. TADDEO	5/3/04
CHECKER		
DES. ENG'R		
STRESS ENG'R		
PROG. ENG'R		
MATL. ENG'R		
MFG		
QUAL. CONTROL		
PROG. MGR		

ARDE, INC. NORWOOD, N.J.		
TITLE CJ-2A		
SIZE	CAGE CODE	
B	05980	B
SCALE 1:2	UNIT WT	SHEET 1 OF 1

			1	36	A68-250M	BEAKER 250 ML	S.S. 316	NOT SHOWN
			1	35	A68-600M	BEAKER 600 ML	S.S. 316	NOT SHOWN
			1	34	A68-1200M	BEAKER 1200 ML	S.S. 316	NOT SHOWN
			1	33	A64	CLAMP		NOT SHOWN
			1	32	A65	CLAMP, CHAIN		NOT SHOWN
			1	31	D9198-3	VAR. SPEED CONT.		NOT SHOWN
			1	30	B90532A	NAME PLATE	AL	NOT SHOWN
			1	29	B90646M	HOUSING, ROTDR	S.S. 316	
			1	28	N25FAHM	NUT, ACORN	S.S. 316	1/4-28 UNF
			1	27	W25LM	WASHER, LOCK	S.S. 316	1/4
			1	26	B90638M	WASHER	S.S. 316	
			1	25	B90639M	ROTDR	S.S. 316	
			1	24	B90634P	SLEEVE, BRG	S.S. 17-4	
			1	23	N19FAHM	NUT, ACORN	S.S. 316	10-32 UNF
			1	22	N19FHMM	NUT, HH	S.S. 316	10-32 UNF
			1	21	B90636M	ROD, BAFFLE	S.S. 316	
			1	20	N38FHHL	NUT, HH JAM	S.S. 304	3/8-24 UNF
			1	19	A67L	SCREW, THUMB	S.S. 304	
			1	18	B90645M	SUPPORT, BAFFLE ROD	S.S. 316	
			1	17	B90209M	COUPLING	S.S. 316	
			4	16	S19F025SSL	SOCKET SET SCREW	S.S. 304	10-32 UNF x 1/4 LNG
			1	15	B90642L	HOUSING, MOTOR	S.S. 304	
			1	14	B90635JA	BEARING, OUTBOARD	RULON 641	
			1	13	B90643M	PLATE, BAFFLE	S.S. 316	
			3	12	B90641M	ROD, SUPPORT	S.S. 316	
			1	11	B90640M	SHAFT	S.S. 316	
			4	10	S19F200SDL	STUD	S.S. 304	10-32 UNF x 2' LNG
			4	9	N19FAHM	NUT, ACORN	S.S. 316	10-32 UNF
			3	8	N25CHHM	NUT, HH	S.S. 316	1/4-20 UNC
			1	7	B90648	MOTOR, DC		0.2 HP 12K RPM 115 V
			1	6	B90644L	BASE	S.S. 304	
			1	5	A63L	NIPPLE	S.S. 304	1/2 IPS SC 40 3.5' LNG
			1	4	A66L	COLLAR, CLAMP	S.S. 304	SC-7-SS 7/8' DIA
			1	3	B90647A	BRACKET, SUPPORT	AL	
			1	2	B9192F	KNOB, TORQUE		
			1	1	B90637L	SHAFT, SUPPORT STAND	S.S. 304	
					B	CJ-2A		

QTY	REQD PER DASH NO.	ITEM NO.	CODE IDENT	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION
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PARTS LIST

<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES .X = ±.030, .XX = ±.010 .XXX = ±.005 ANGULAR ± 30'</p> <p>BREAK SHARP EDGES .003-.015 ALL SMALL FILLETS .020-.040R</p> <p>THREADS PER FED. HANDBK H-28 AND SUPPLEMENTS</p> <p>DIMENSIONING PER ANSI Y14.5M-1982 WELD SYMBOLS PER AWS A2.4</p> <p>SURFACE ROUGHNESS SYMBOLS PER ANSI-B46.1</p> <p>ALL FINISHED SURFACES </p>	DRAWN BY	M. T.	1/12/04	 <p>ARDE, INC. NORWOOD, NJ</p>		
	CHECKER				<p>TITLE</p> <p style="text-align: center;">CJ-2A PART'S LIST</p>	
	DES. ENG'R					
	STRESS ENG'R					
	PROG. ENG'R					
MFG				SIZE	CODE ID NO.	
QUAL. CONTROL				D	05980	B
NEXT ASSEMBLY				SCALE FULL		SHEET 1 OF 1